

6.4.2	Procedure to establish material declaration	35
7	Normal service, mounting and transport conditions	35
7.1	Normal service conditions	35
7.1.1	General	35
7.1.2	Ambient air temperature	35
7.1.3	Altitude	36
7.1.4	Climatic conditions	36
7.2	Conditions during transport and storage	36
7.3	Mounting	36
8	Constructional and performance requirements	36
8.1	Constructional requirements	36
8.1.1	Materials	36
8.1.2	Current-carrying parts and their connections	37
8.1.3	Clearances and creepage distances	38
8.1.4	Actuation	38
8.1.5	Void	38
8.1.6	Void	38
8.1.7	Terminals	38
8.1.8	Void	40
8.1.9	Provisions for protective earthing	40
8.1.10	Degree of protection	40
8.1.11	Requirements for proximity switches with integrally connected cables	40
8.1.12	Class II proximity switches	41
8.1.13	Chemical stress	41
8.1.14	Equipment design	41
8.1.15	Protection against artificial optical radiation	41
8.1.16	Biological and chemical effects	42
8.1.17	Unattended operation	42
8.1.18	Safety related security	42
8.1.19	Requirements for embedded software	42
8.2	Performance requirements	42
8.2.1	Operating conditions	42
8.2.2	Temperature-rise	46
8.2.3	Dielectric properties	47
8.2.4	Ability to make and break under normal load and abnormal load conditions	48
8.2.5	Conditional short-circuit current	49
8.2.6	Electromagnetic compatibility (EMC)	49
8.3	Physical dimensions	53
8.4	Shock and vibration and special environmental conditions	53
8.4.1	Shock	53
8.4.2	Vibration	53
8.4.3	Results to be obtained	53
8.4.4	Special environmental conditions – damp heat, salt mist, vibration and shock	54
9	Tests	54
9.1	Kinds of tests	54
9.1.1	General	54
9.1.2	Type tests	54

8.2.1.6.2 Photoelectric proximity switch**8.2.1.6.2.1 General**

The frequency of operating cycles (f) is determined from the formula:

$$f = \frac{1}{t_{\text{on}} + t_{\text{off}}}$$

where

t_{on} is the turn-on time;

t_{off} is the turn-off time;

and shall be stated by the manufacturer;

t_{on} and t_{off} shall be measured according to 9.5.4.

8.2.1.6.2.2 Turn-on time (t_{on})

The turn-on time and the measuring method shall be stated by the manufacturer.

8.2.1.6.2.3 Turn-off time (t_{off})

The turn-off time and the measuring method shall be stated by the manufacturer.

8.2.1.7 Time-delay before availability (t_v) (start-up time)

The time-delay before availability shall not exceed 300 ms.

During this time, the switching element shall not give any false signal. A false signal is a signal other than zero which appears for longer than 2 ms (see 9.3.3.2.1).

NOTE Zero signal means that only OFF-state current flows through the load.

8.2.1.8 Excess gain or sensing range displacement for photoelectric proximity switches

The excess gain or in case of proximity switches with background suppression sensing range displacement and the measuring method shall be stated by the manufacturer.

8.2.1.9 Rated operational current (I_e)

The rated operational current shall be:

- 50 mA DC or,
- 200 mA AC RMS.

Other values shall be stated by the manufacturer.

8.2.1.10 Minimum operational current (I_m)

The minimum operational current shall be:

- 2 terminals $I_m \leq 5$ mA DC or AC RMS;
- 3 or 4 terminals $I_m \leq 1$ mA DC.

and verified according to 9.3.3.2.2.